



**Gunsmith installation suggested.**



**Wear safety glasses. Make sure that the firearm is pointing in a safe direction and ensure that it is unloaded. Remove ammunition from your work area. Visually ensure that the chamber and magazine tube have no ammunition again!**



#### **Removing the stock M3K Tube:**

Remove the stock magazine nut from the tube. Remove the hand guard and barrel. Remove the stock magazine tube from the receiver and clean the threads with a solvent. In some cases, a heat gun may be helpful to soften the thread-lock. Apply the heat to the stock tube adjacent to the receiver and wear gloves so you don't burn yourself.



#### **Installing your new Carbon Arms M3K Tube:**

Install the fine threaded end of the M3K Tube into the receiver until bottomed out. If the loading port is opened, you will see the edge of the tube protrude into the loading port. Mark with a sharpie, remove tube and remove the marked portion (small crescent) and reinstall to check fit. We have not used any thread-lock on some tubes and they work fine. In other cases, they have worked loose. If you use the included thread locker, ensure the threads are clean and degreased first. Coat two to three of the inner threads with thread lock and install the tube. Measure the assembled length of the complete tube (with any extension) and clip the spring to about 12" more than measured. Reinstall barrel and hand guard. Slide the shroud over the tube. Make sure the shroud is centered before the outboard bushing meets the end of the tube and push it on enough, from the bushing, to expose three threads. Install the barrel nut and tighten. Insert the spring then thread extension into nut. Hand tight is plenty. The extension can be thread locked into the nut if you prefer.

The extension is a standard Nordic part and can be replaced with +0 to +6 extensions from Nordic.

If you have any questions, please feel free to contact us at [www.carbonarms.us](http://www.carbonarms.us)

Twitter: @Markpcolo

YouTube: <http://www.youtube.com/user/markpcolo?feature=mhum>